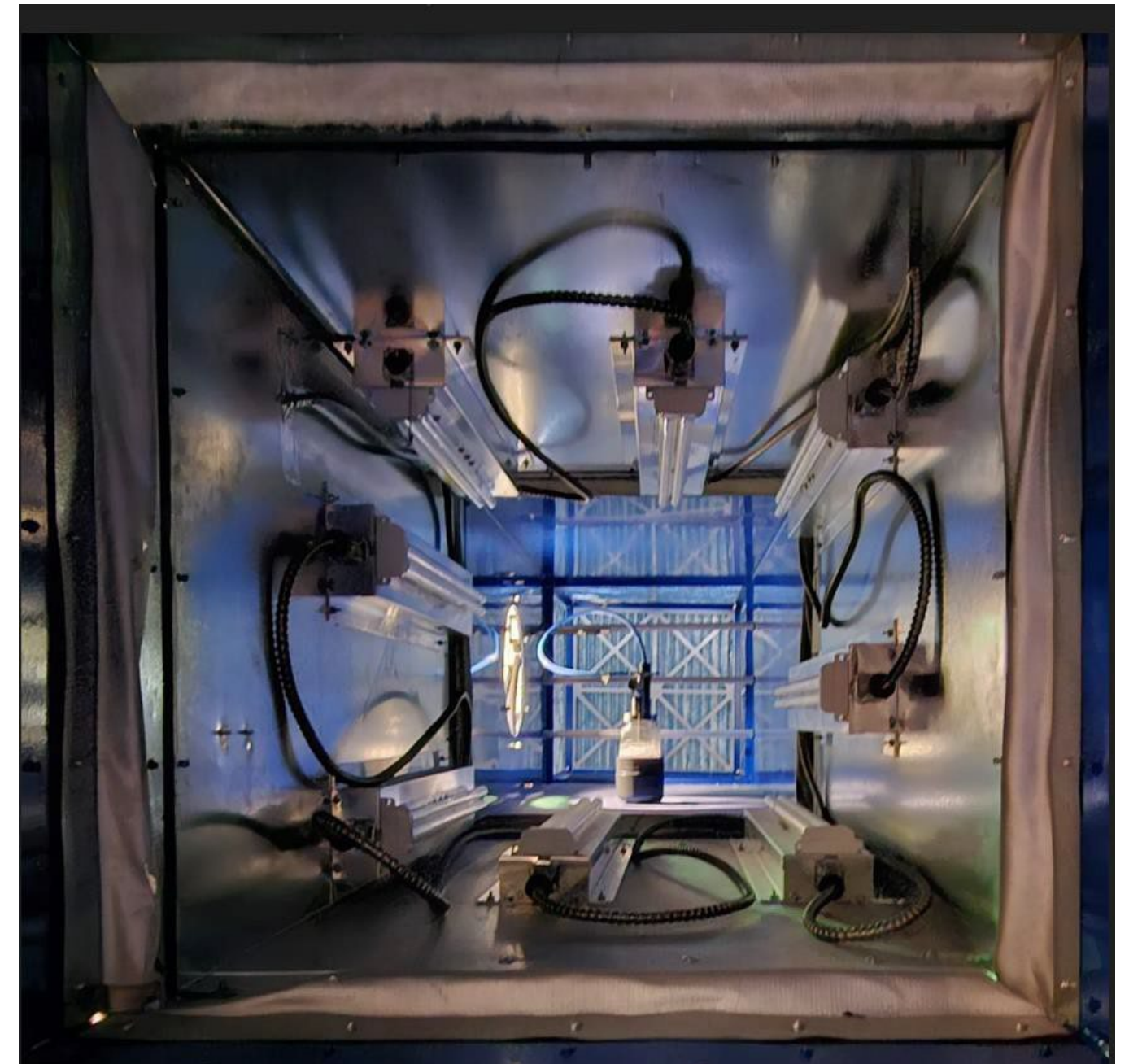


Ultraviolet disinfection for large indoor air supply systems

Prof Hadas Mamane and Prof Alex Liberzon
School of Mechanical Engineering, Faculty of
Engineering, Tel Aviv University



החברה הכלכלית



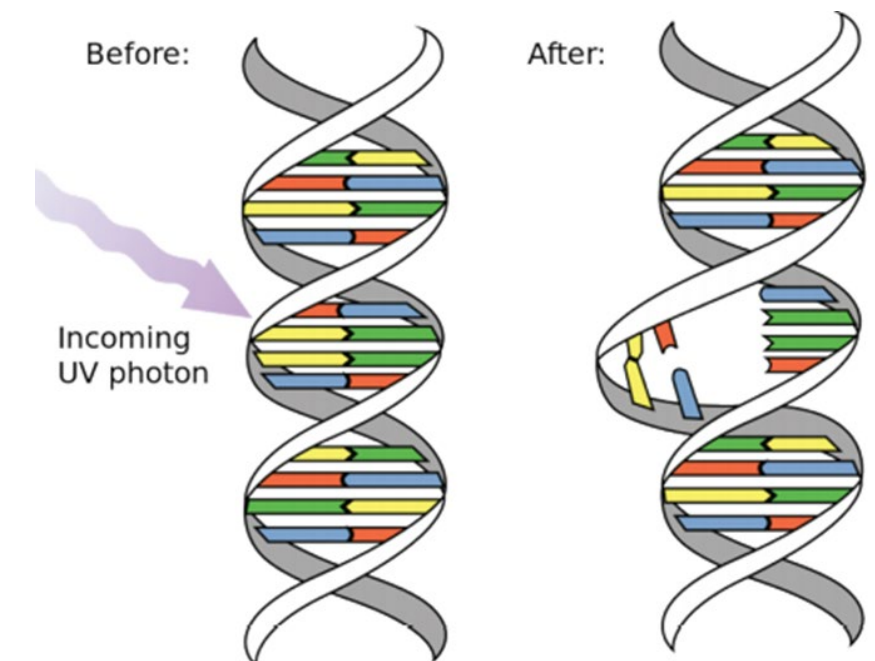
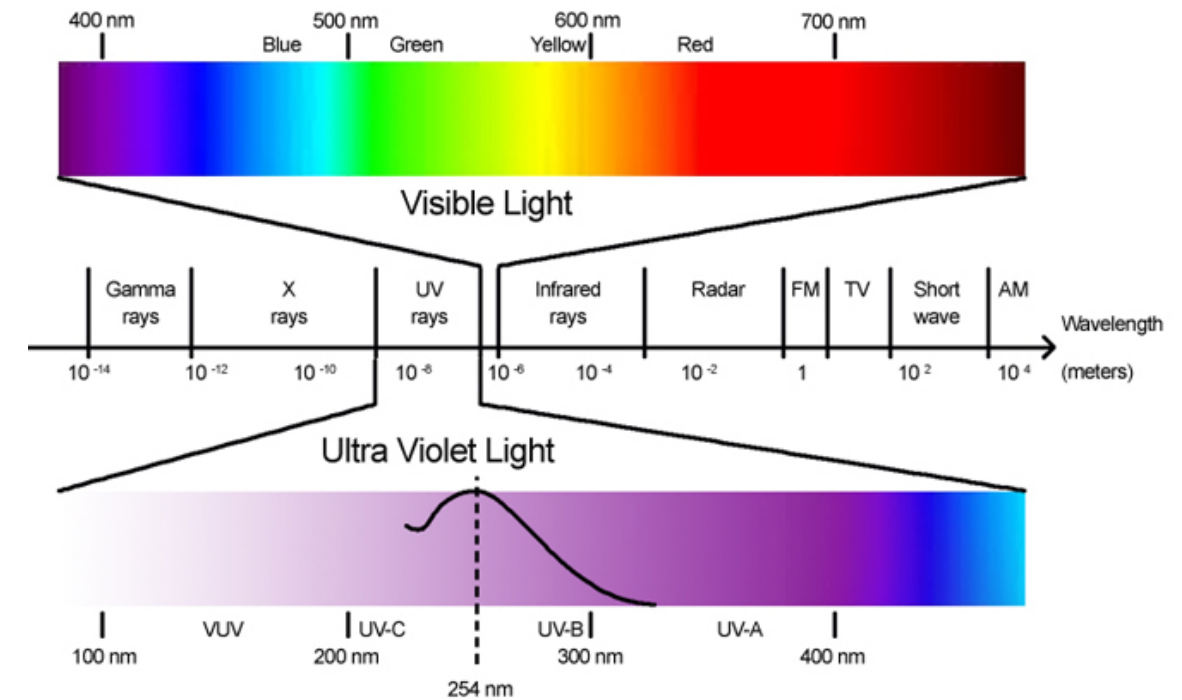
Air Disinfection in Large Indoor Spaces

- Challenge: Low ventilation & high recirculation increase pathogen spread in hospitals, theaters, classrooms, gyms.
- Energy-efficient, cost-effective disinfection are needed to reduce airborne transmission in large ventilated indoor spaces
- Effectiveness of ultraviolet (UV) light for disinfection of air alone, or in combination with particulate air filters is well established



UV disinfection

- UV between 200-400 nanometers (nm)
- Wavelengths between 200 and 300 nm are germicidal (UVC/UVB)
- Photons absorbed by DNA (or RNA)
- A dimer formed - interaction between two molecules
- Inhibits replication
- Capable of inactivating bacteria, viruses and protozoa.
- Most UVGI lamps create UV-C energy with an electrical discharge through a low-pressure gas (including mercury vapor)
- Lamps are enclosed in a soft glass or quartz tube, similar to fluorescent lamps.
- LP lamps emitted at a wavelength of 253.7 nm



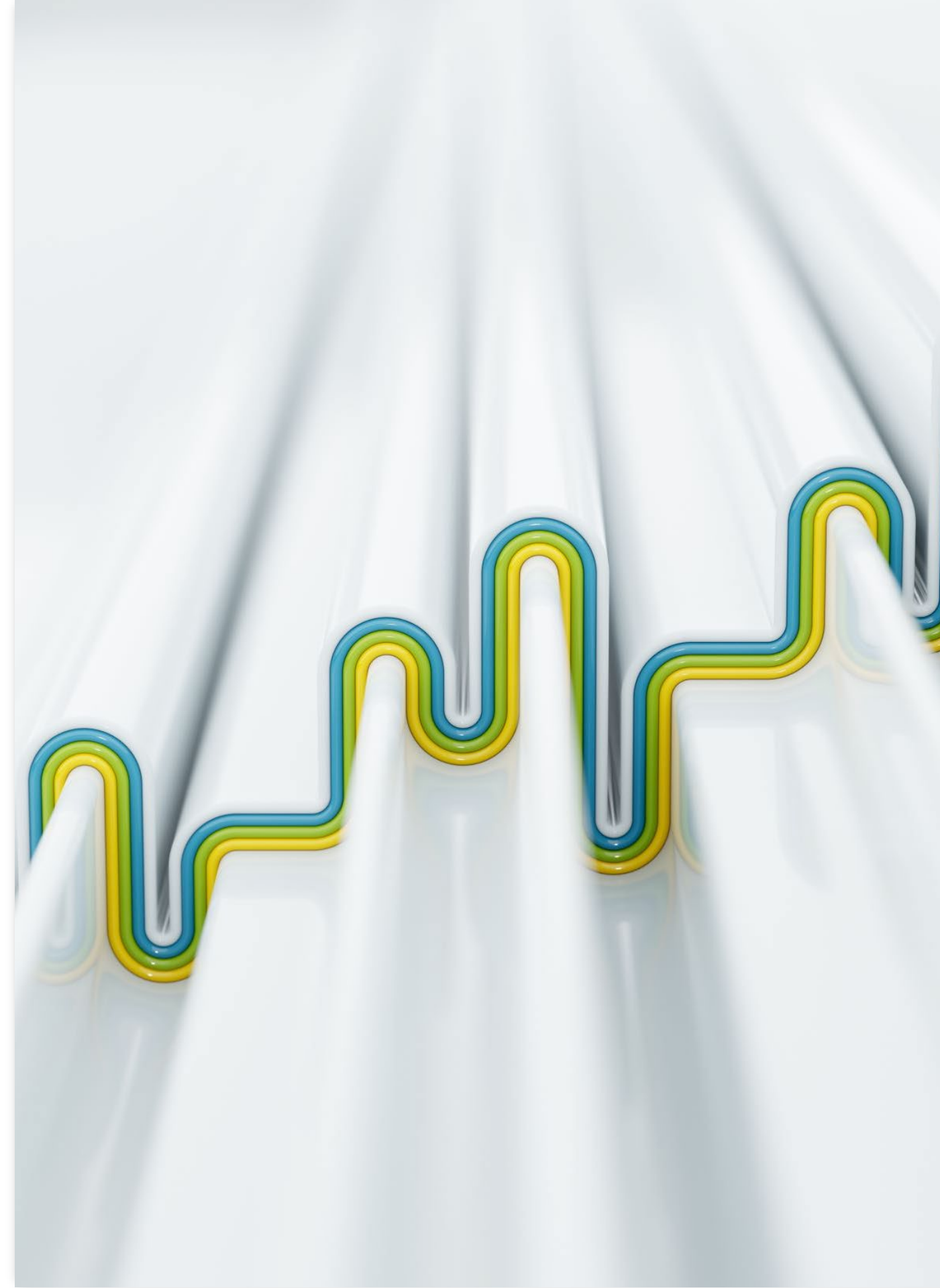
Challenges in In-Duct UV Air Disinfection

Microorganisms present in the air pass through the disinfection zone for a short exposure time

High airflow rates and large HVAC ducts lead to uneven disinfection:

- Difficult to control aerosol residence time and measure inactivation reliably.
- Lack of accurate airflow and UV mapping data.

Designing a 1:1 experimental system can answer real challenges and simulations of realistic in-duct UV systems

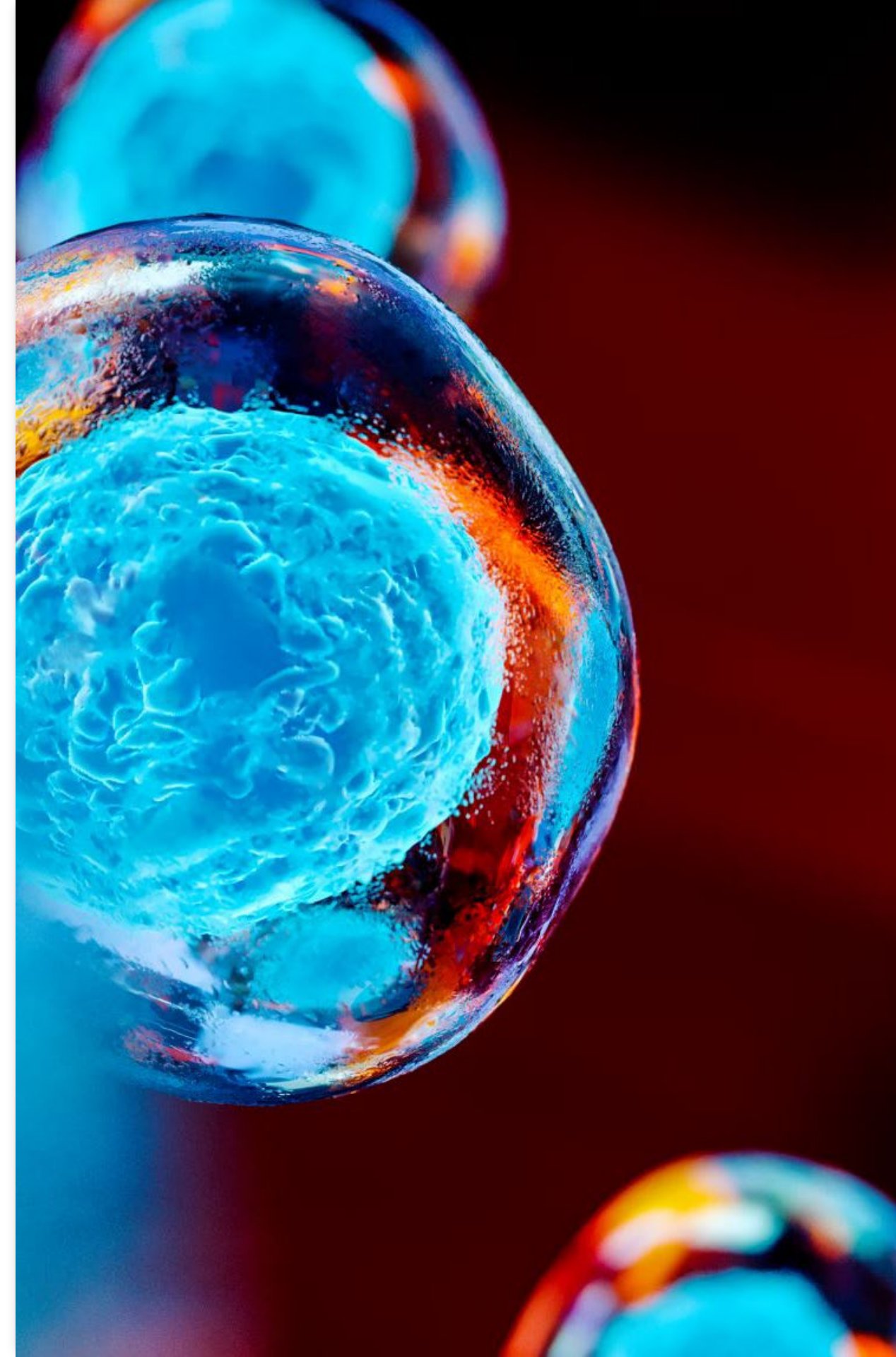


Challenges in Optimizing UV Disinfection in HVAC Systems

- Limited understanding of airflow effects, UV radiation mapping, surface reflectivity, temperature, and humidity impacts - **leads to inaccurate predictions and simulations.**
- To optimize \log_{10} -reduction we need to adjust UV dose—**reducing/increasing** the dose for the **over/under-exposed** ones

Open Questions:

- How can we achieve cost-effective, energy-efficient UV disinfection **at realistic airflow rates?**
- How to position the lamp banks - parallel or perpendicular to the airflow?



Air UV disinfection requirements



High UV doses to inactivate microorganisms:

- A conservative minimum target UV dose of $1,500 \mu\text{J}/\text{cm}^2$ for 99% inactivation of SARS-CoV-2
- 500 fpm moving airstream (680 m^3hr)
- Minimum irradiance zone of two feet (0.6 meter)
- Minimum UV exposure time of 0.25 second

Should always be coupled with mechanical filtration

- MERV 8 filter for dust control
- Highest practical MERV filter recommended that does not compromise system performance

Guidelines for evaluating UV dose in In-duct UV devices



TECHNOLOGY EVALUATION REPORT

Biological Inactivation Efficiency by HVAC In-Duct Ultraviolet Light Systems

American Ultraviolet Corporation ACP-24/HO-4

Office of Research and Development
National Homeland Security
Research Center

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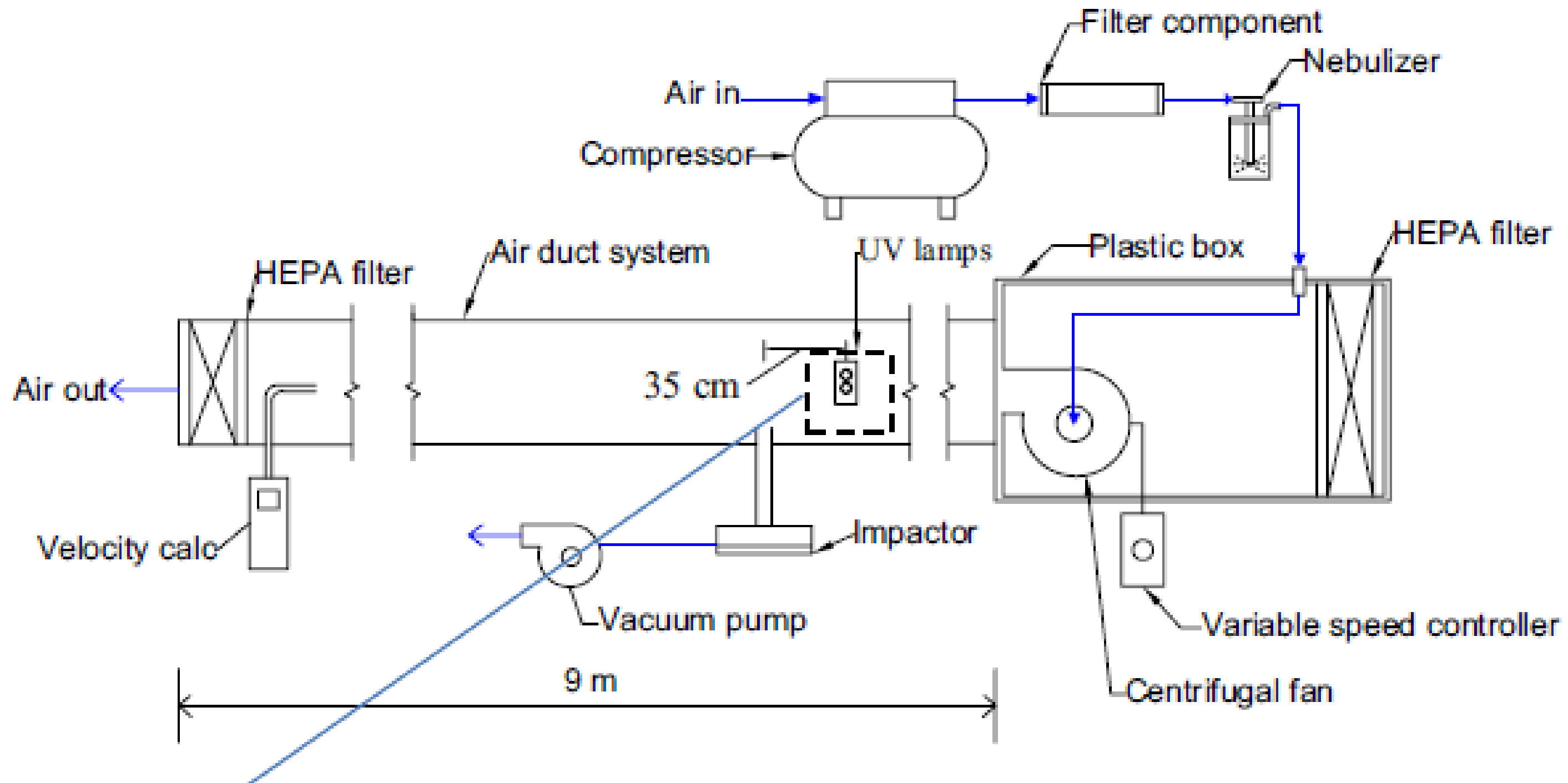
INTERNATIONAL STANDARD

ISO 15714

First edition
2019-07

Method of evaluating the UV dose to airborne microorganisms transiting in-duct ultraviolet germicidal irradiation devices

*Méthode d'évaluation de la dose d'UV pour les microorganismes
en suspension dans l'air transitant par des dispositifs d'irradiation
germicide aux ultraviolets raccordés*



Disinfection efficacy of ultraviolet germicidal irradiation on airborne bacteria in ventilation ducts



Research goal

- Objective: Address key challenges in pathogen mitigation within large HVAC systems
- Approach: Construct a 1:1 simulated air duct lab at Tel Aviv University
- Focus: Adapt UV irradiation for in-duct disinfection through combined computational and experimental methods.

Parameters needed to design UV inactivation experiments

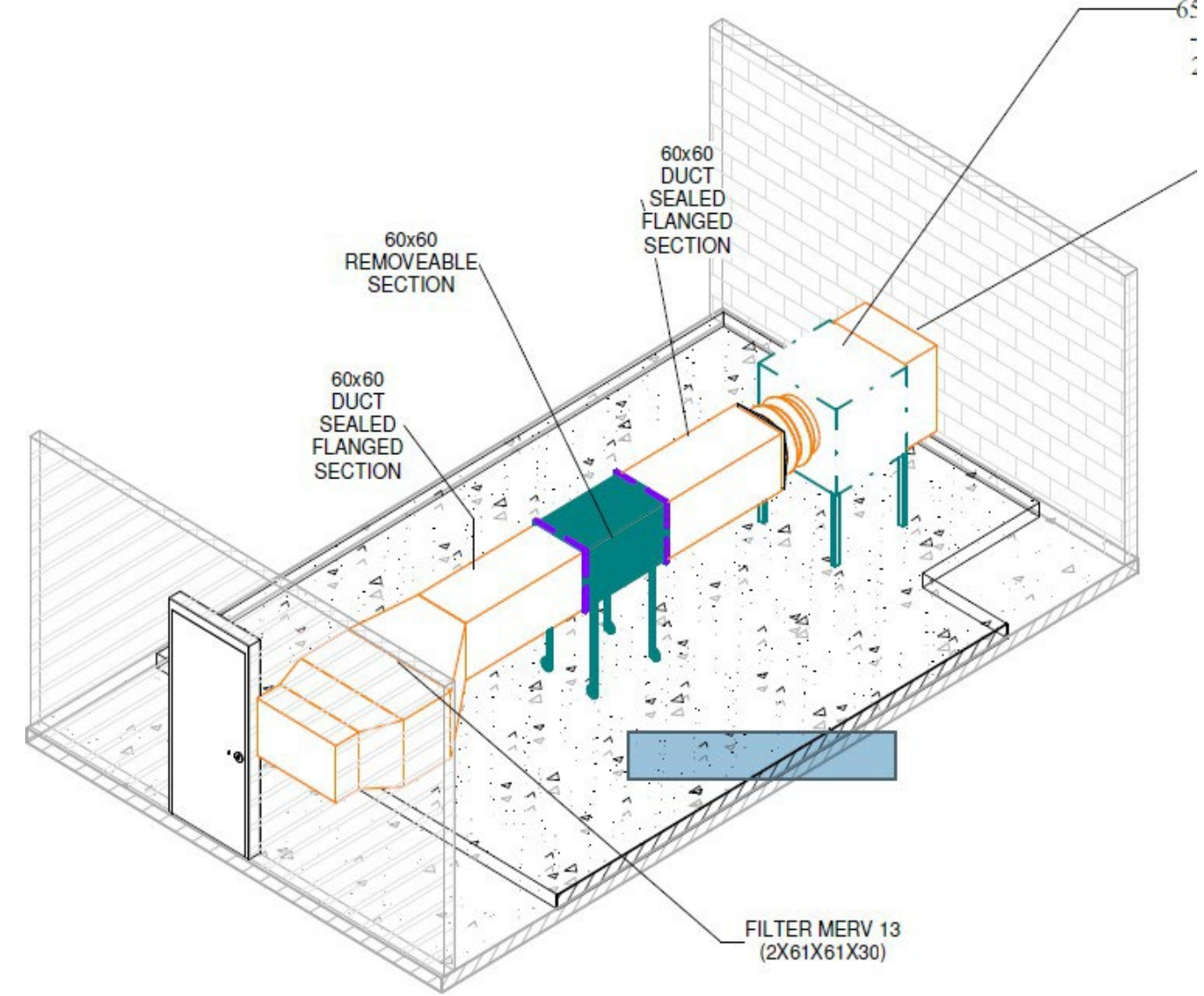
Where:

$$\text{UV dose} = \frac{P}{Q} \times L$$

- P : UV output (Watts)
- Q : Airflow rate (m³/sec)
- L : UV exposure length (meters)
- A : Cross-sectional area of the duct (m²)

- **Air flow rate**
- **Dimensions:** Height, Width, and Length of duct
- **% reflectivity** of inner surfaces
- **Irradiance:** for example - $\mu\text{W}/\text{cm}^2$ @ 1 meter
- **Lamp UV output power** (W), UV output, lamp length and diameter, lifetime, ozone-free, voltage, Amps
- **Lamp fixtures mounting**, easy installation, replacement, check lamp output
- **In-line operation** and lamp status indicator
- **Position coordinates** of each lamp (x_i, y_i, z_i)
- **Target microorganism** rate constant k in m^2/J

The Air-UV lab



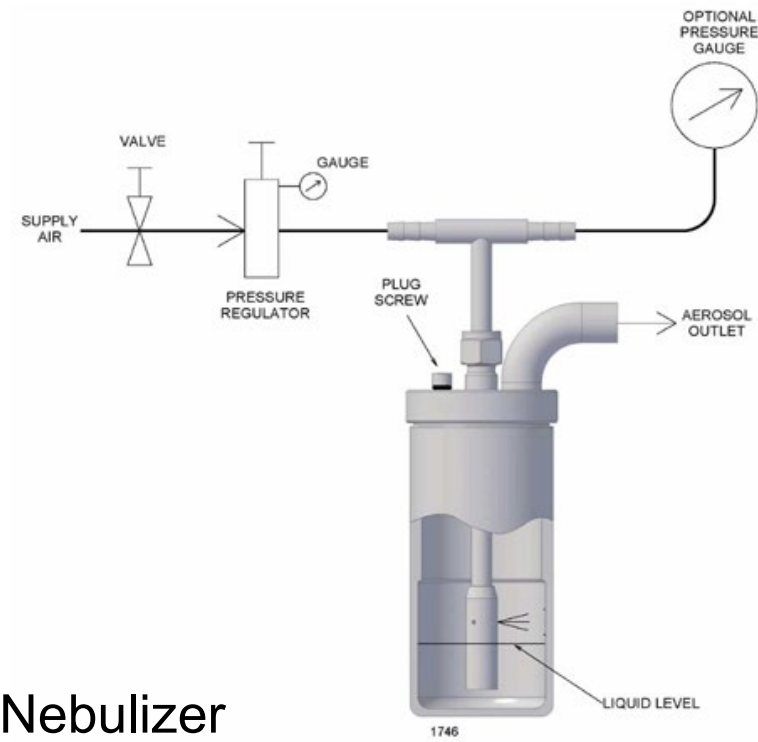
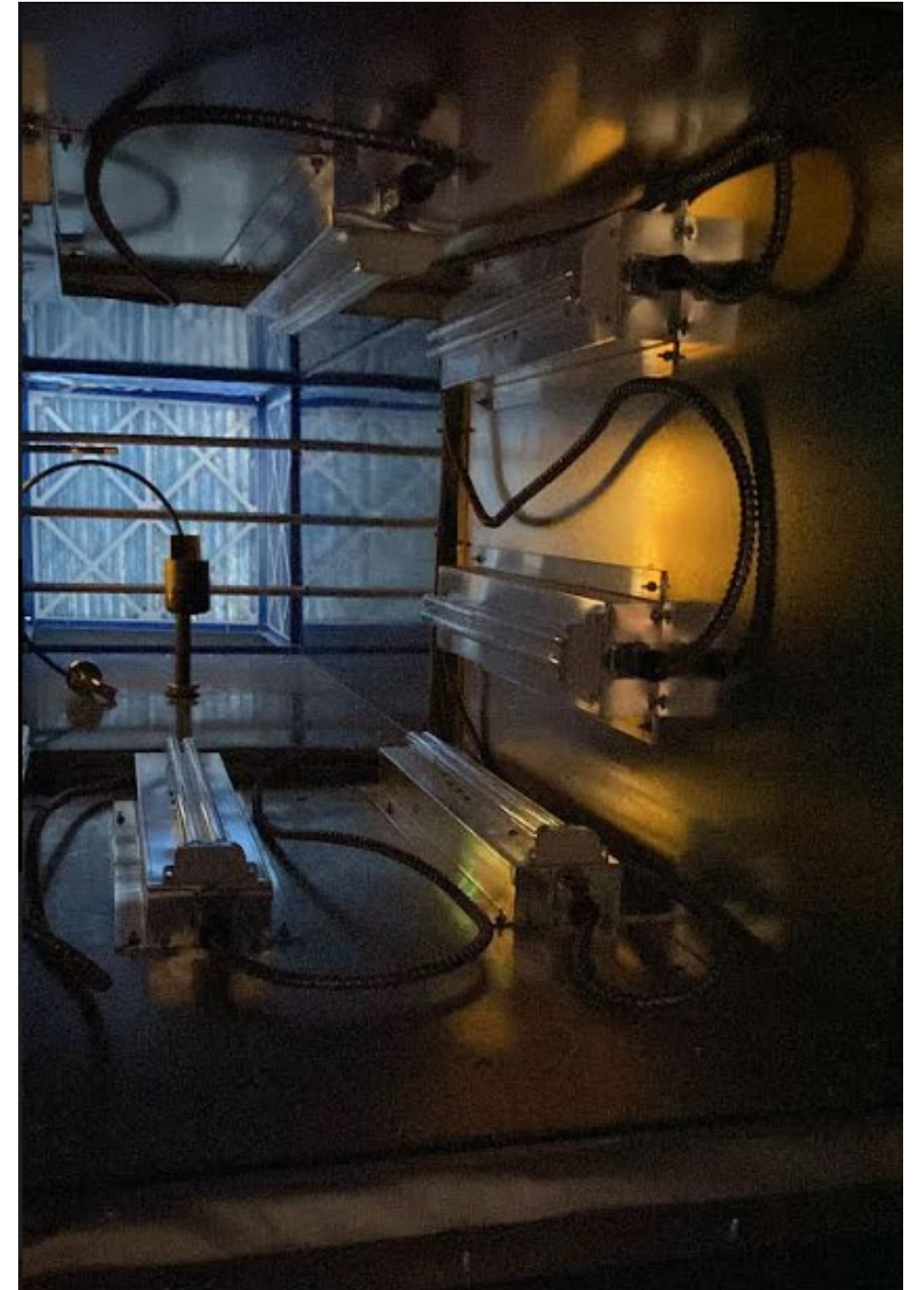
- Air channel: 0.60 m height x 0.6 m width x 1 m length
- The system includes a suction filter, blower, Aerosol generator, UV disinfection channel zone, air sampler
- Flow velocity 4.5 m/s
- Optical power UVC lamps - 254nm: lamps 95 W in a rack

System set up

System



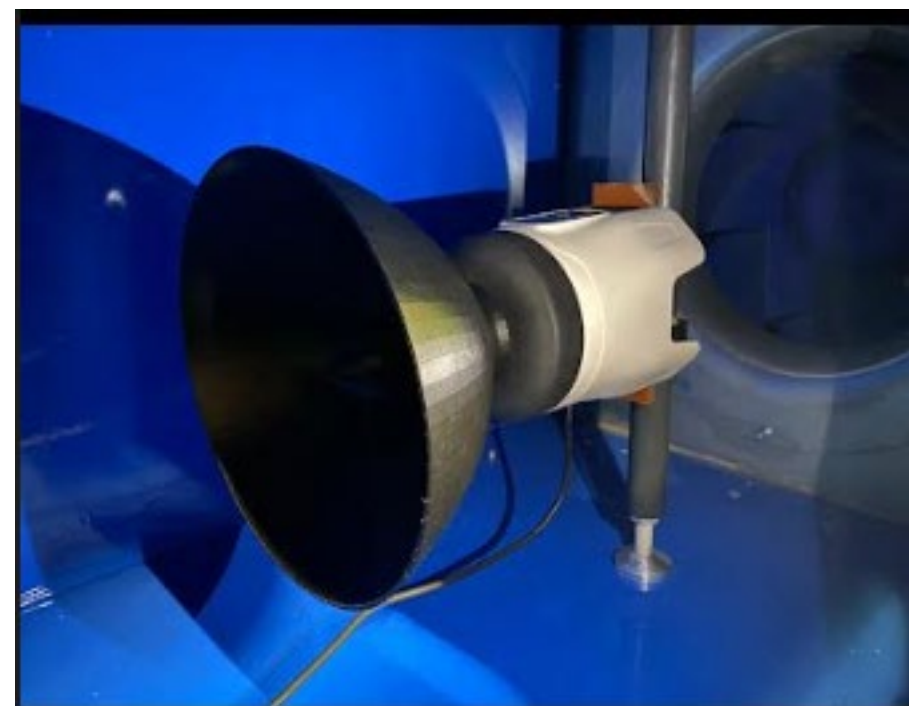
Lamp position



Nebulizer



Sampler

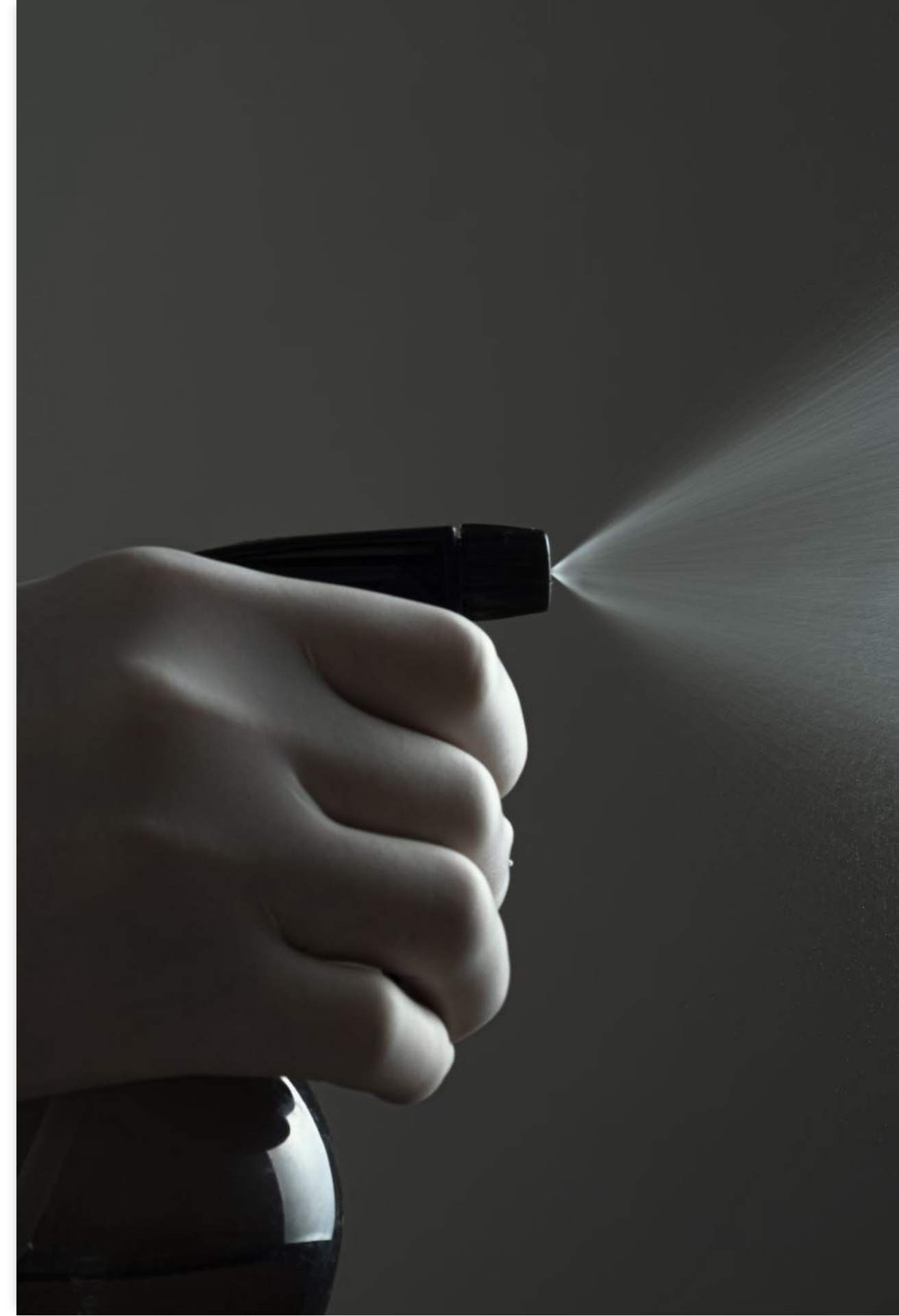


Examining the nebulizer



Aerosols

- Small aerosols ($<10\ \mu\text{m}$), are airborne and infectious for extended periods (minutes, hours, or days) and travel longer distances
- Large droplets ($100\ \mu\text{m}$ diameter) may shrink by evaporation before they settle, and become an aerosol ($<10\ \mu\text{m}$)
- Role of indoor air management is critical in providing a line of defense
- The MS2 bacteriophage is used as a surrogate for hospital air aerosols because it is safe, highly resistant to UV, similar in size to many human viruses
- **MS2 serves as a worst-case scenario** for testing air disinfection systems.



MS2 recovery from air sampler (Bobcat) filter

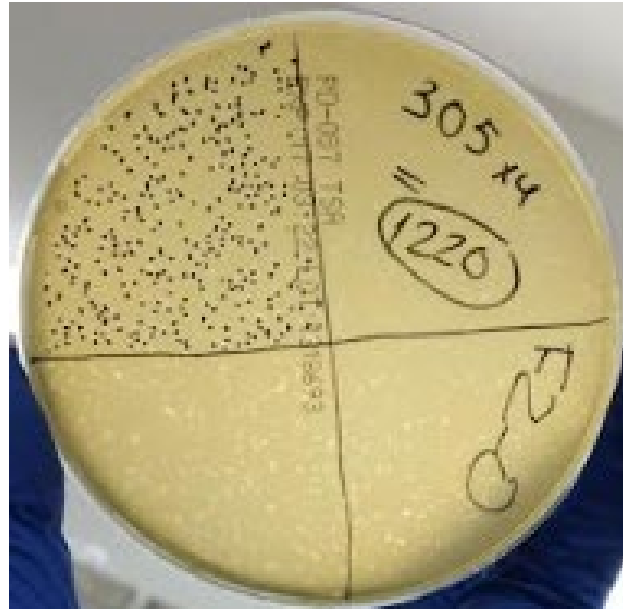


Tests conducted: MS2 extraction validation and survival on filter for 8 hrs

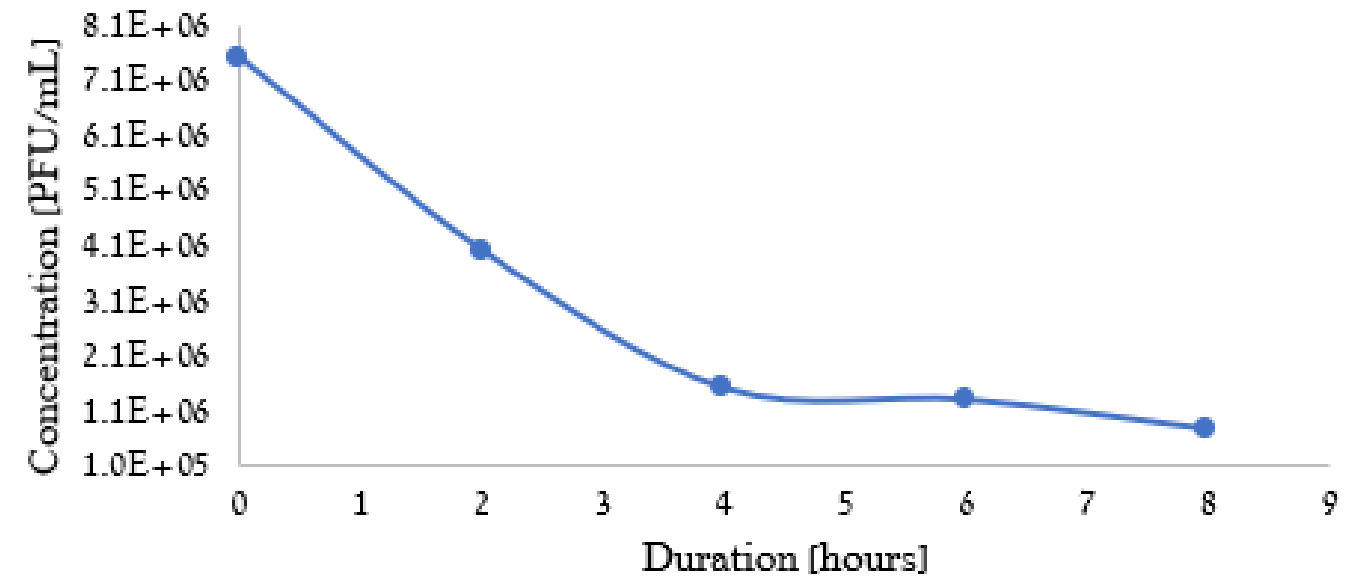
- MS2 phage stock at a concentration of $\sim 10^8$ PFU/mL placed in the nebulizer
- A sterile new filter was placed in the Bobcat
- At the end of the experiment, the filter was attached to the extraction cup and lid covered
- The virus extracted using the extraction foam (PBS)



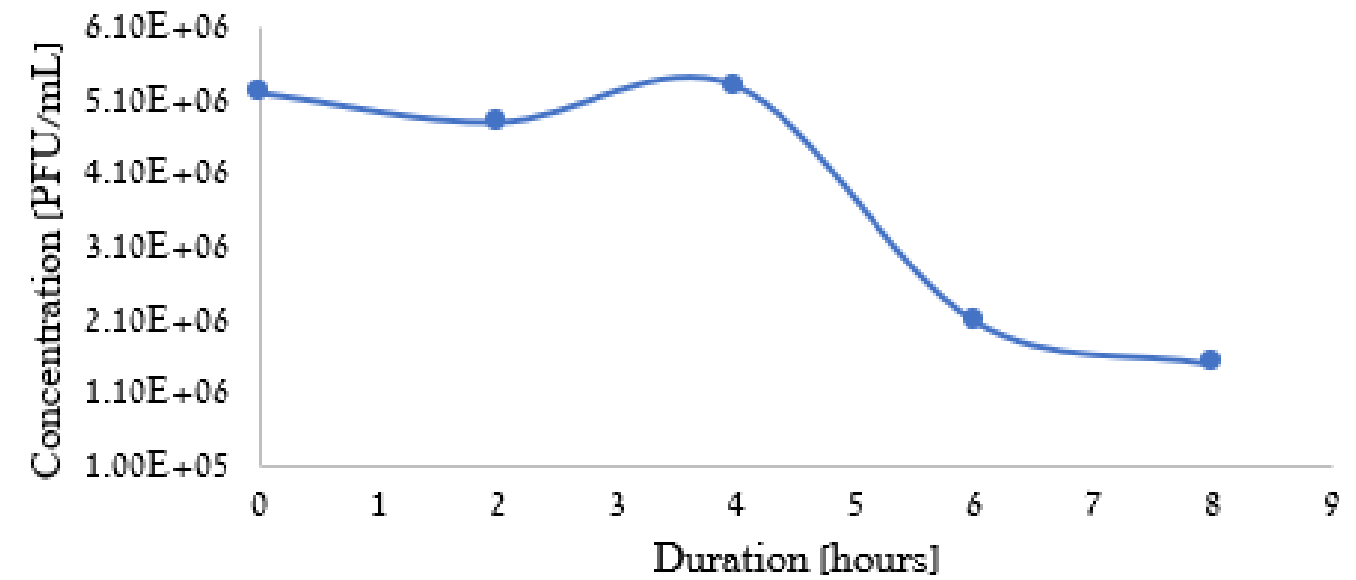
Example of MS2 enumeration



MS2 Survival in PBS

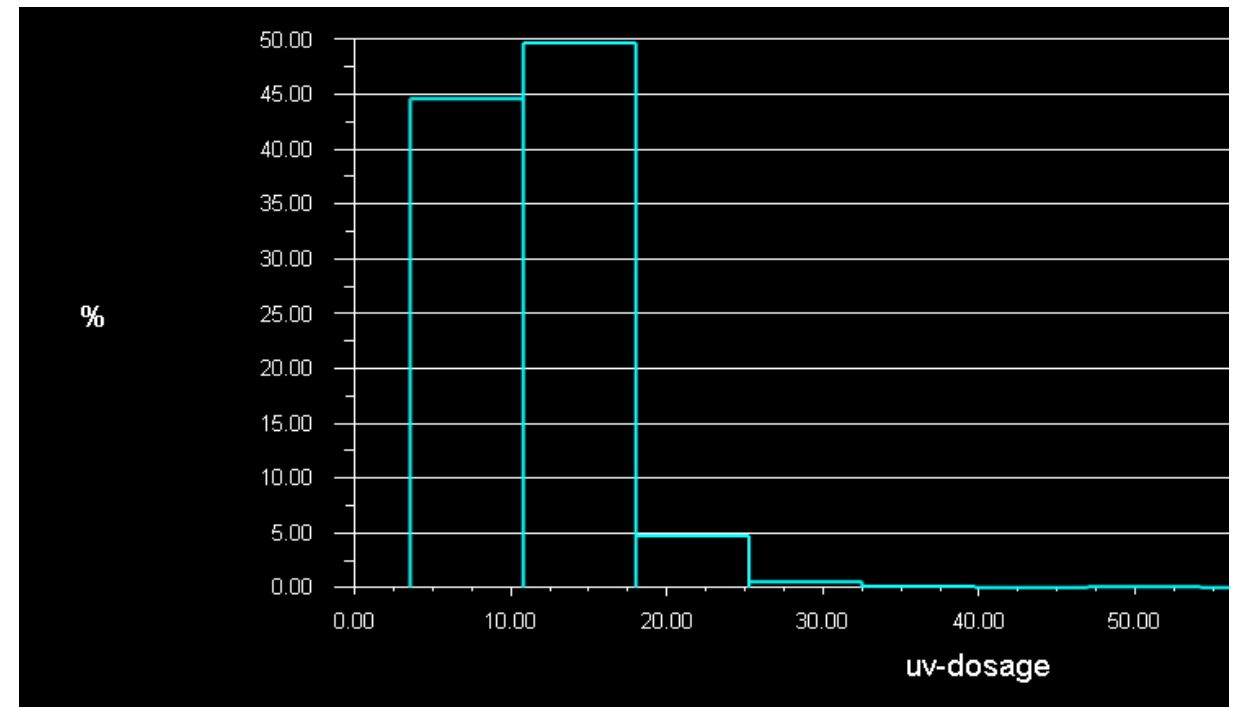
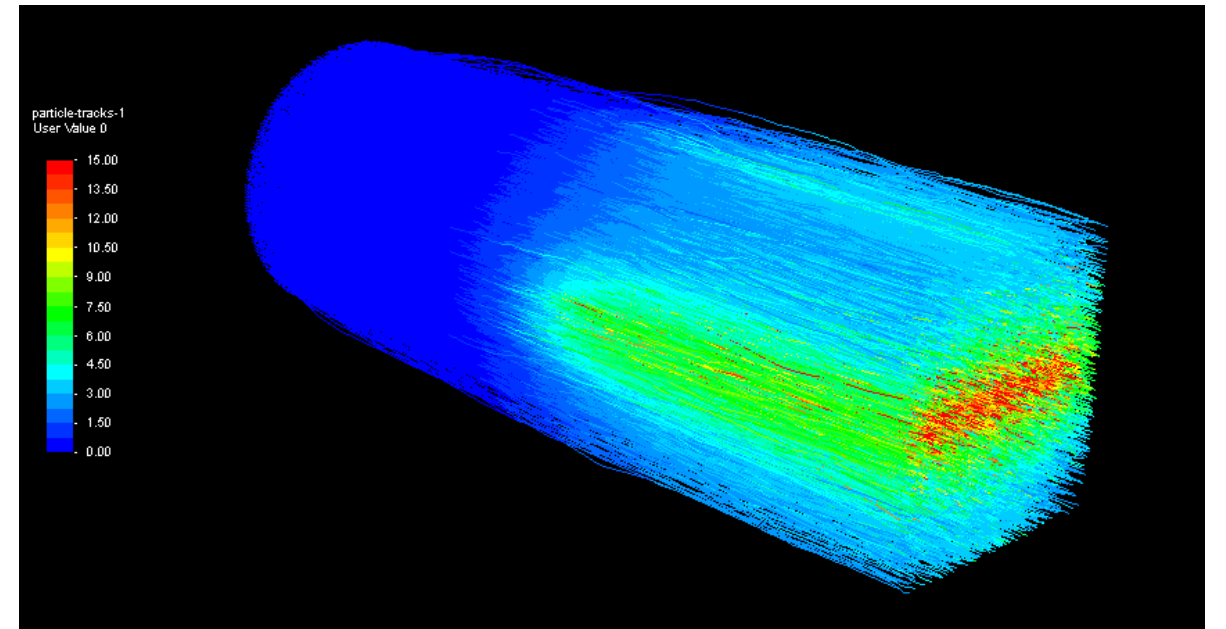


MS2 Survival in Filter



Simulation

- Simulation integrating optics, fluid mechanics, including particle movement, and the impact of environmental conditions.
- **Determining the most practical combination** of lamps/light sources/wavelengths for the specific requirements using the simulation output that includes customization of UV lamp arrangements and combinations.



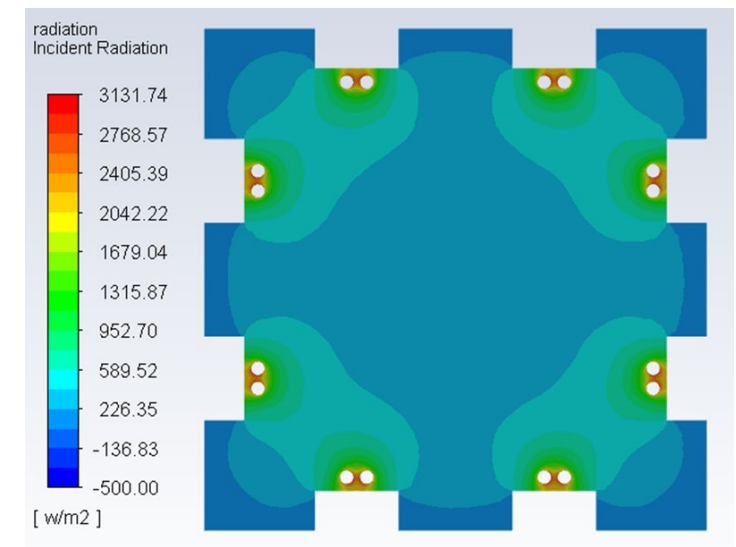
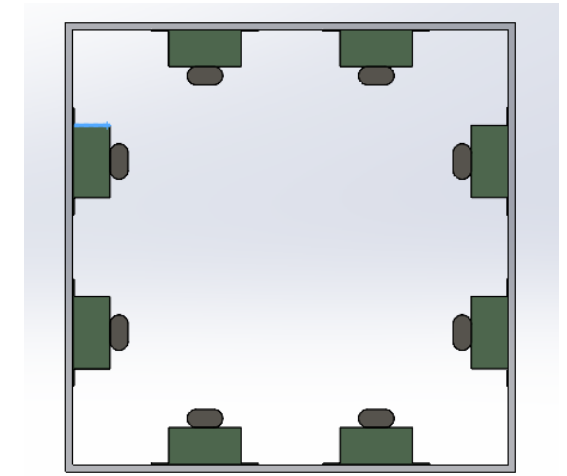
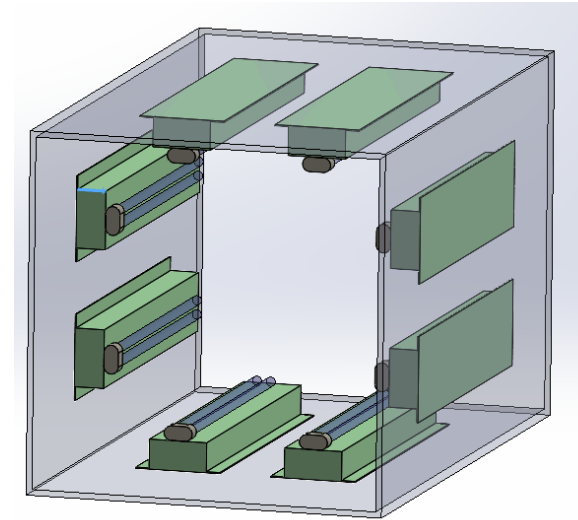
Configuration

Geometry:

- Air channel: 0.60 m height x 0.6 m width x 1 m length
- Entire system includes suction filter, blower, Aerosol generator, UV disinfection channel zone, air sampler
- Flow velocity 4.5 m/s ($\sim 6000 \text{ m}^3/\text{h}$)

Power

- Optical power UVC lamps - 254nm: lamps 95 W in a rack



Assumptions for simulation

UVT- 97% - $\alpha = -\ln(UVT/100) \times 100 = 3.05 [1/m]$ - absorption coefficient

Refraction index = 1.0003

Walls aluminum

- Case 1 ~ 20% reflection
- Case 2 ~ 73% reflection

$$\% \text{ inactivation} = (1 - e^{-k \cdot D}) * 100$$

D- UV Dose $\left[\frac{J}{m^2} \right]$

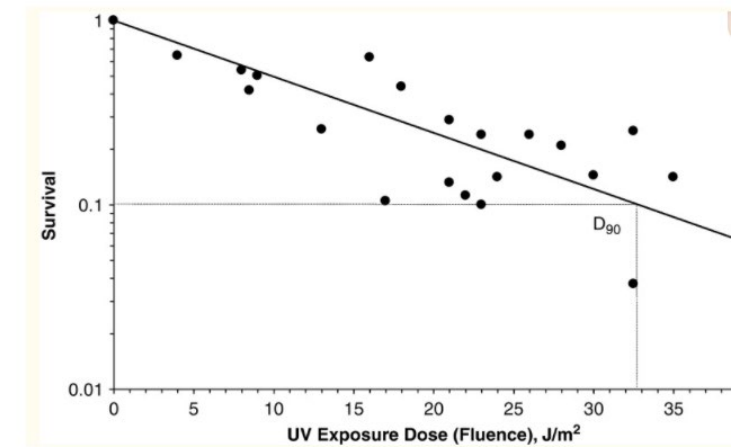
k= UV Constant Rate $\left[\frac{m^2}{J} \right]$

k constant given for MS2 – Thesis vs. EPA :

For RH 32 – 50 % $k = 0.038 \left[\frac{m^2}{J} \right] \rightarrow \text{required at least UV Dose of } 60.7 \frac{J}{m^2}$

For RH 74 – 85 % $k = 0.043 \left[\frac{m^2}{J} \right] \rightarrow \text{required at least UV Dose of } 53.7 \frac{J}{m^2}$

1 log inactivation=90%



Target UV dose at 1 m plane should possible be 2 - 16 mJ / cm²

Temperature and humidity

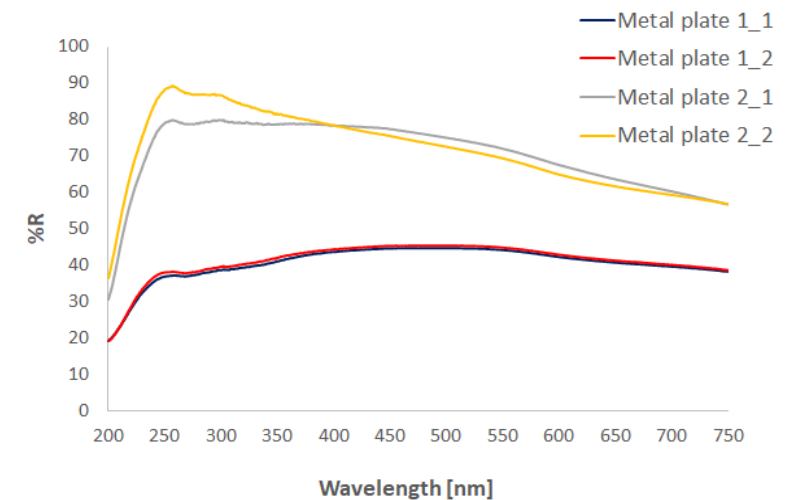
Injected 1000 Particles

Model virus: MS2

MS2 Virus size 25 nm

Density of 1350 [kg/m³]

Disinfection target 90% to 99.9%

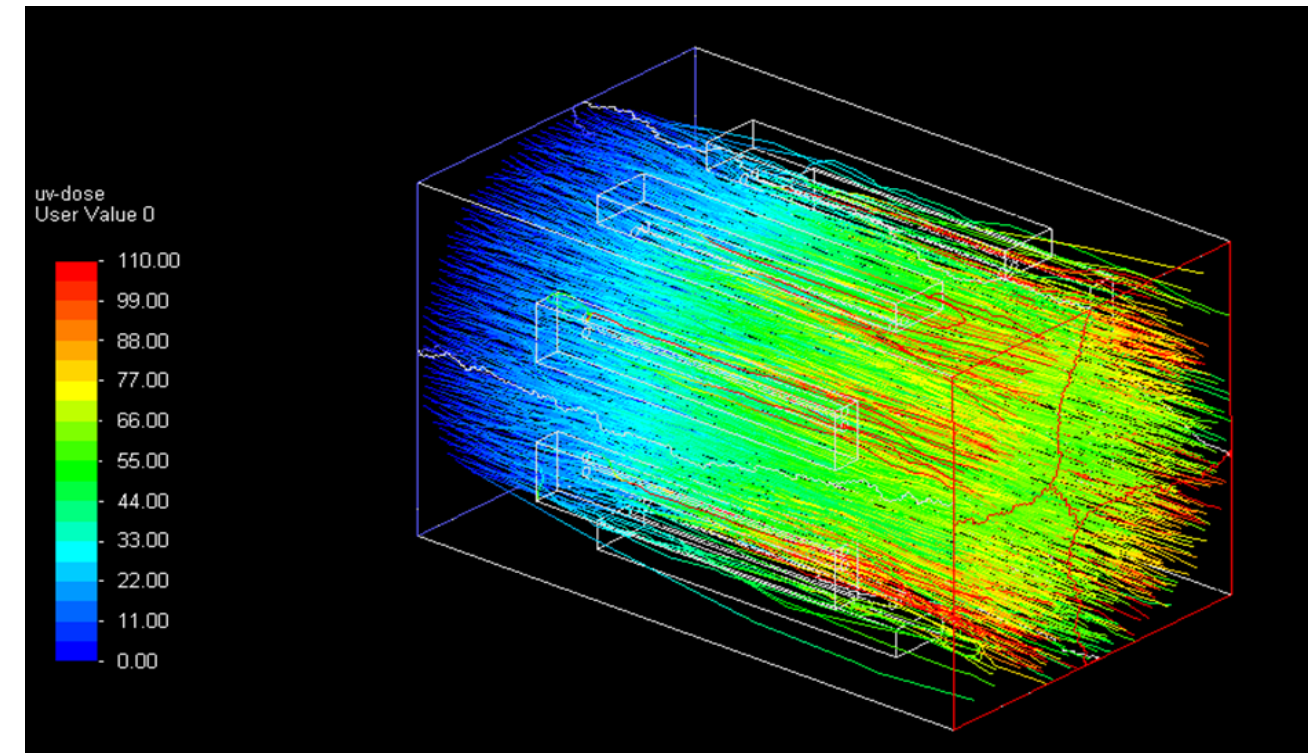
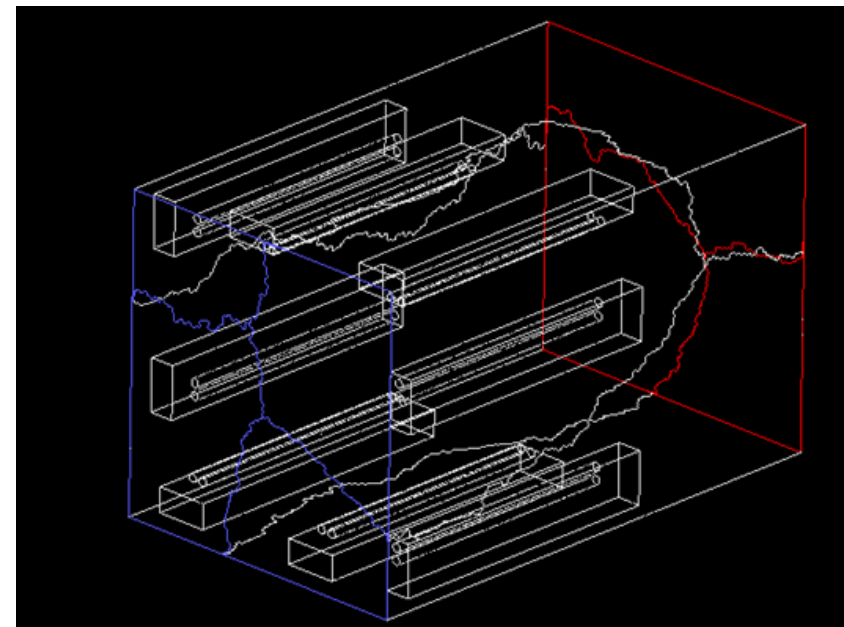
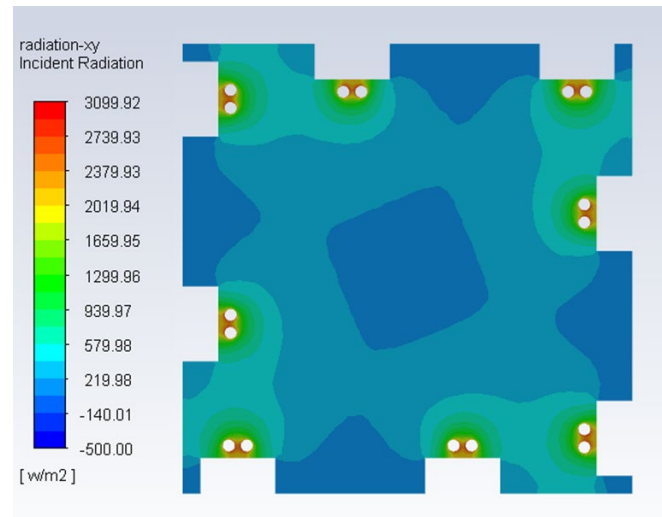


[1]: https://www.researchgate.net/publication/276649143_Computational_fluid_dynamics_analysis_to_assess_performance_variability_of_in-duct_UV-C_systems

[2]: Biological Inactivation Efficiency by HVAC In-Duct Ultraviolet Light System

https://cfpub.epa.gov/si/si_public_file_download.cfm?p_download_id=459254&Lab=NHSRC

CFD results

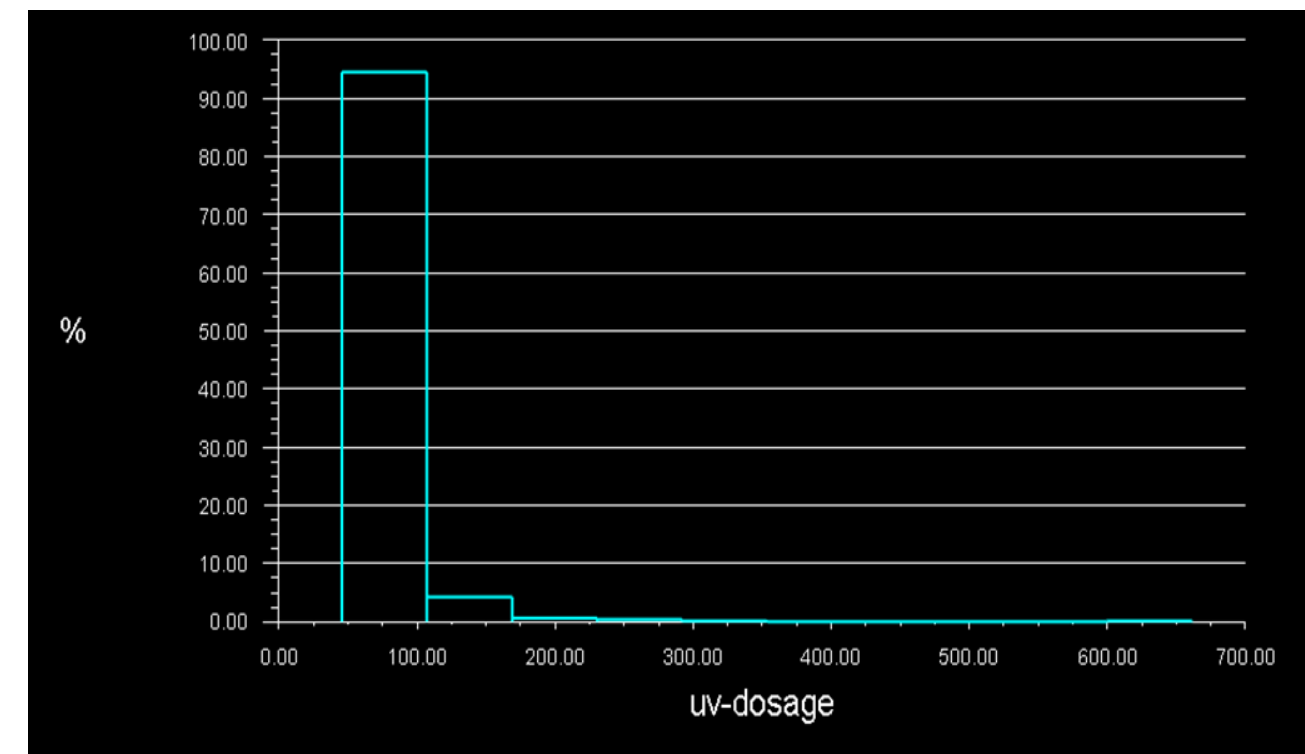


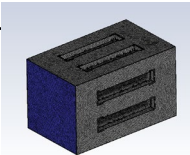
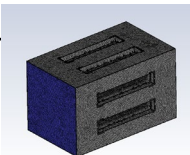
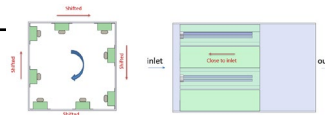
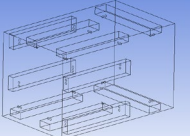
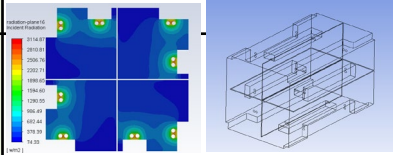
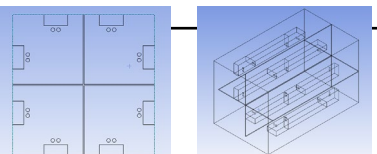
8 lamps

	From ref.	CFD Results	Below the required 99%
	K [m2/J]	D [J/m2]	%
MS2 RH 74-85 %	0.043	74.1	0.958676 95.85
MS2 RH 32-50 %	0.038	74.1	0.940143 94.02

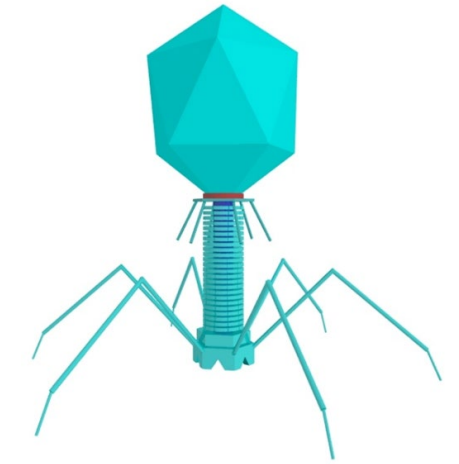
10 lamps

	From ref.	CFD Results	Below the required 99%
	K	D [J/m2]	%
MS2 RH 74-85 %	0.043	75.4	0.960922 96.09222
MS2 RH 32-50 %	0.038	75.4	0.943028 94.30283



CFD runs	D_{CFD} $UV\ Dose \left[\frac{J}{m^2} \right]$	Survival - $s = e^{-k \cdot D_{CFD}}$		$Dose \left[\frac{mJ}{cm^2} \right] = A \cdot (log\ inactivation) + B \cdot (log\ inactivation)^2$		Illustration
		$k = 0.043 \left[\frac{m^2}{J} \right]$ MS2 RH 74-85 %	$k = 0.038 \left[\frac{m^2}{J} \right]$ MS2 RH 32-50 %	Max. log inactivation	Simulated RED $\left[\frac{mJ}{cm^2} \right]$ Constant A=4.12 Constant B=0.573	
Case#1 – MID 8 Lamps Sym. Arrangement Wall reflection 77%	$74.1 \left[\frac{J}{m^2} \right]$	95.85%	94.02%	1.38log	$RED = 6.79 \left[\frac{mJ}{cm^2} \right]$	
Case#2 - MID 8 Lamps Sym. Arrangement Wall reflection 20%	$59.4 \left[\frac{J}{m^2} \right]$	92.3%	89.5%	1.13log	$RED = 5.39 \left[\frac{mJ}{cm^2} \right]$	
Case#3 - Close to inlet 8 Lamps Non Sym. Arrangement	$67.8 \left[\frac{J}{m^2} \right]$	94.6%	92.4%	1.26log	$RED = 6.084 \left[\frac{mJ}{cm^2} \right]$	
Case#4 - Close to inlet 10 Lamps Non Sym. Arrangement	$75.4 \left[\frac{J}{m^2} \right]$	96.1%	94.3%	1.43log	$RED = 7.041 \left[\frac{mJ}{cm^2} \right]$	
Case#5 - MID 8 Lamps Non Sym. Arrangement + middle reflectors	$67.8 \left[\frac{J}{m^2} \right]$	94.6%	92.4%	1.2log	$RED = 5.786 \left[\frac{mJ}{cm^2} \right]$	
Case#6 - MID 8 Lamps Non Sym. Arrangement + middle reflectors	$74.1 \left[\frac{J}{m^2} \right]$	95.85%	94.02%	1.33log	$RED = 6.516 \left[\frac{mJ}{cm^2} \right]$	

MS2 virus at different flow rates

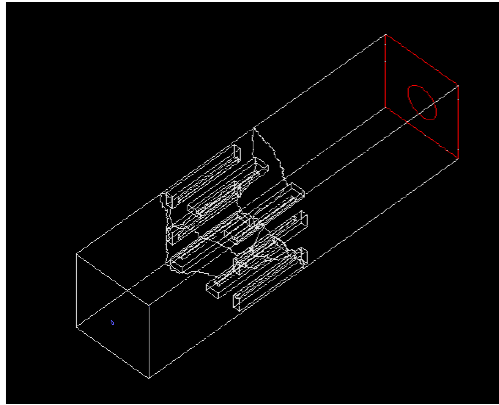
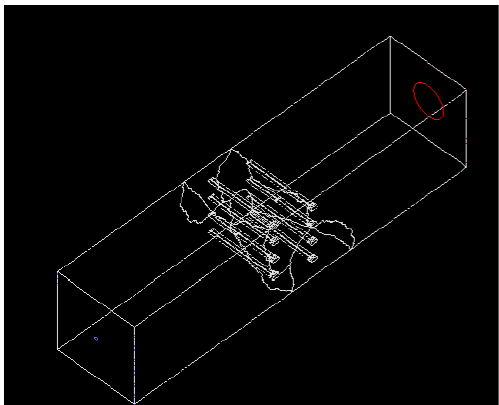


It was found that the CFD results are in a good agreement with the findings obtained from the empirical tests.

CFD runs	D_{CFD} UV Dose $\left[\frac{J}{m^2}\right]$	Survival - $s = e^{-k \cdot D_{CFD}}$		$Dose \left[\frac{mJ}{cm^2}\right] = A \cdot (loginactivation) + B \cdot (loginactivation)^2$		Lab Tests
		$k = 0.043 \left[\frac{m^2}{J}\right]$ MS2 RH 74-85 %	$k = 0.038 \left[\frac{m^2}{J}\right]$ MS2 RH 32-50 %	Max. log inactivation	Simulated RED $\left[\frac{mJ}{cm^2}\right]$ Constant A=4.12 Constant B=0.573	
6000 [m3/h]	$29.4 \left[\frac{J}{m^2}\right]$	71.5%	67.1%	0.65 log	$RED = 2.918 \left[\frac{mJ}{cm^2}\right]$	0.64 log (77.2%) – 14/9/22 0.78 log (83.3%) – 10/10/22 0.65 log (77.5%) – 28/11/22
4000 [m3/h]	$44.1 \left[\frac{J}{m^2}\right]$	85.0%	81.3%	0.94 log	$RED = 4.405 \left[\frac{mJ}{cm^2}\right]$	1.3 log (95.3%) – 24/10/22 1.3 log (95.2%) – 28/11/22 0.9 log (87%) – 6/12/22 0.69 log (79%) – 20/12/22 1.0 log (90%) – 27/12/22
2000 [m3/h]	$87.2 \left[\frac{J}{m^2}\right]$	97.6%	96.3%	1.71 log	$RED = 8.695 \left[\frac{mJ}{cm^2}\right]$	1.0 log (90%) – 11/10/22 0.79 log (84%) – 6/12/22 0.59 log (74%) – 20/12/22 0.79 log (84%) – 27/12/22

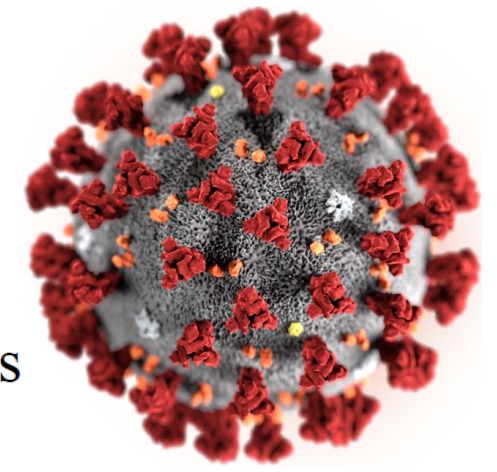


Perpendicular vs Parallel

CFD runs	D_{CFD} $UV\ Dose \left[\frac{J}{m^2} \right]$	Survival - $s = e^{-k \cdot D_{CFD}}$		$Dose \left[\frac{mJ}{cm^2} \right]$ $= A \cdot (log\ inactivation) + B \cdot (log\ inactivation)^2$		Lab Tests
		$k = 0.043 \left[\frac{m^2}{J} \right]$ MS2 RH 74-85 %	$k = 0.038 \left[\frac{m^2}{J} \right]$ MS2 RH 32-50 %	Max. log inactivation	$Simulated\ RED \left[\frac{mJ}{cm^2} \right]$ Constant A=4.12 Constant B=0.573	
	$44.1 \left[\frac{J}{m^2} \right]$	85.0%	81.3%	0.94 log	$RED = 4.405 \left[\frac{mJ}{cm^2} \right]$	1.3 log (95.3%) – 24/10/22 1.3 log (95.2%) – 28/11/22 0.9 log (87%) – 6/12/22 0.69 log (79%) – 20/12/22 1.0 log (90%) – 27/12/22
	$98.5 \left[\frac{J}{m^2} \right]$	98.55%	97.6%	1.87 log	$RED = 9.708 \left[\frac{mJ}{cm^2} \right]$ Improves Log-inactivation Of The System By 45%.	N/A



Comparison to SARS-COV2 virus



It was found that the CFD results are in a good agreement with the findings obtained from the empirical tests

CFD runs	D_{CFD} UV Dose $\left[\frac{J}{m^2}\right]$	Survival - $s = e^{-k \cdot D_{CFD}}$	$Dose \left[\frac{mJ}{cm^2}\right] = A \cdot (\log inactivation) + B \cdot (\log inactivation)^2$		Lab Tests
		$k = 0.4 \left[\frac{m^2}{J}\right]$	Max. log inactivation	Simulated RED $\left[\frac{mJ}{cm^2}\right]$ Constant A=0.4 Constant B=0.0325	
6000 [m3/h]	$29.4 \left[\frac{J}{m^2}\right]$	99.9992%	5.11 log	RED = $2.893 \left[\frac{mJ}{cm^2}\right]$	N/A
4000 [m3/h]	$44.1 \left[\frac{J}{m^2}\right]$	100%	7.0 log	RED = $4.382 \left[\frac{mJ}{cm^2}\right]$	N/A
2000 [m3/h]	$87.2 \left[\frac{J}{m^2}\right]$	100%	11.25 log	RED = $8.614 \left[\frac{mJ}{cm^2}\right]$	N/A

SARS-CoV-2	MS2	T4	phi6
ssRNA	ssRNA	DNA	dsRNA
29,900 b	3,569 b	169,000 bp	13,500 bp
Membrane coated	No membrane	No membrane	Membrane coated



Conclusions

- A flow rate of 4000 m³/hr is optimal for UV inactivation of MS2 in air ducts.
- Perpendicular UV lamps improve efficiency by 45% over parallel orientation.
- MS2 is about ten times more resistant than SARS-CoV-2.
- Nebulizer UVT with MS2 in 1:40 nutrient broth is needed to replicate organic surroundings.

Thanks